



ENMAKK®

BHARAT KA VISHWASNIYA



"A complete system for uPVC & Aluminium Windows and Doors"

uPVC Profiles | Aluminium Profiles | Hardware & Gaskets



About Us

ENMAKK, a distinguished name in the realm of Doors and Windows industry, stands as a proud member of the revered Makhijani Group, a pioneering force with over three decades of expertise in PVC and various other polymers. With a stellar track record, we annually distribute over 4 lakh tonnes of polymers, making us the trusted choice for businesses across the nation. Our expertise lies in offering a wide range of high-quality commodity polymers and engineering polymers, catering to diverse industrial needs. At Makhijani Group, we blend precision with innovation, ensuring top-notch quality and unmatched reliability in every transaction. Partner with us to experience seamless polymer solutions, delivered with unmatched professionalism and integrity.

Specializing in the manufacturing of uPVC window profiles, ENMAKK excels in delivering top-tier products that redefine durability, aesthetics, and performance. With a latest state of the art extrusion facility coming up in Delhi-NCR, ENMAKK aims to create new benchmarks in the doors and windows industry.

Committed to comprehensive solutions, ENMAKK goes beyond uPVC Systems, offering a diverse range that includes avant-garde aluminium window profiles and hardware. The brand's prowess extends to providing complete aluminium and uPVC systems, providing customers with a seamless amalgamation of elegance and functionality. This highlights ENMAKK's dedication to excellence, endorsing the brand's commitment to innovation and superior quality.

ENMAKK isn't just a brand; it's a promise of innovation, a testament to precision, and a gateway to elevated living spaces. With a legacy rooted in expertise and an eye fixed firmly on the future, ENMAKK is your definitive partner for window solutions that seamlessly merge aesthetics, functionality, and endurance, thereby truly "Bharat ka Vishwasniya"



PROUDLY ASSOCIATED WITH



Matecia' 2023



Matecia' 2023



**ENMAKK at Matecia
exhibition 2023 showcased
the innovative Totalis
systems by
Aditya Birla Group's
Hindalco**

 **Pragati Maidan,
New Delhi**





WHY CHOOSE ENMAKK SYSTEMS?

01**ENGINEERED EXTRUSION**

profiles designed for strength, insulation, and durability.

**02****HARDWARE COMPATIBILITY**

Handles, hinges, locks, and rollers designed to fit perfectly and function smoothly.

**03****GASKETS & SEALS**

Specialized weather seals ensuring air-tightness and water-tightness for energy efficiency.

**04****REINFORCEMENT**

Steel reinforcements within the profiles for structural strength and proper wind load-bearing capacity.

**05****FASTENERS & SCREWS**

Optimum screws and fasteners are chosen in the system design to ensure strong assembly and a longer life.

**06****FUNCTIONALITY & PERFORMANCE**

The entire system is tested for wind resistance, water drainage, soundproofing, and thermal efficiency.

**07****HIGH-QUALITY MATERIALS**

prevent warping, corrosion, or degradation over time, making the system long-lasting and maintenance-free.



Test Certificates

TEST REPORT

Report No.: 2401020185 Page 1 of 4
 Date: 10-01-2024

Issued To:

M/s BHARAT POLYZONE PVT. LTD.
 PLOT NO. - 722, 1ST FLOOR, INDUSTRIAL PARK, BLK-E, DSIDC,
 NARELA, DELHI - 110040

Sample Description : UPVC PROFILE SAMPLE, BRAND ENMAKK
 Sample Received Date : 02-01-2024
 Sample Drawn By : Client
 Specification : --
 Test Requested : RoHS 2.0 (Pb,Cd,Hg,Cr6,PBB,PBDE,Phthalates)
 Test Method : Refer to Attached Pages.
 Test Result : Refer to Attached Pages.

SAMPLE PICTURE



Authentication: To Check authenticity of Test report (ii). Scan QR code to get original data.

TEST REPORT

Report No.: 2401020185 Page 2 of 4
 Date: 10-01-2024

I. Chemical

RoHS 2.0 (Pb,Cd,Hg,Cr6,PBB,PBDE,Phthalates) Test performed on : 10-01-2024 to 10-01-2024
 Test Method : IEC 62321-2013 / EU Directive 2002/95

TEST PARAMETER	TEST METHOD	MDL (mg/kg)	RESULTS (mg/kg)	LIMIT (mg/kg)
Lead (as Pb) (CAS No. 7439-92-1)	IEC 62321-5-2013,	1.0	56.0	Max 1000.0
Cadmium (as Cd) (CAS No. 7440-43-09)	IEC 62321-5-2013,	1.0	ND	Max 100.0
Mercury (as Hg) (CAS No. 7439-97-6)	IEC 62321-4-2013	2.0	ND	Max 1000.0
Hexa Chromium (as Cr+6) (CAS No. 10588-01-9)	IEC 62321-7-2-2017	1.0	ND	Max 1000.0
Sum of PBBs (Mono to Deca)				Max 1000.0
Monobromobiphenyl (CAS No. 92-52-4)	IEC 62321-6-2015 test performed by GC-MS	5.0	ND	
Dibromobiphenyl (CAS No. 92-86-4)	IEC 62321-6-2015 test performed by GC-MS	5.0	ND	
Tribromobiphenyl (CAS No. 59080-34-1)	IEC 62321-6-2015 test performed by GC-MS	5.0	ND	
Tetrabromobiphenyl (CAS No. 40088-45-7)	IEC 62321-6-2015 test performed by GC-MS	5.0	ND	
Pentabromobiphenyl (CAS No. 56307-79-0)	IEC 62321-6-2015 test performed by GC-MS	5.0	ND	
Hexabromobiphenyl (CAS No. 59080-40-9)	IEC 62321-6-2015 test performed by GC-MS	5.0	ND	
Heptabromobiphenyl (CAS No. 35194-78-6)	IEC 62321-6-2015 test performed by GC-MS	5.0	ND	
Octabromobiphenyl (CAS No. 6188-13-9)	IEC 62321-6-2015 test performed by GC-MS	5.0	ND	
Nonabromobiphenyl (CAS No. 27253-52-2)	IEC 62321-6-2015 test performed by GC-MS	5.0	ND	
Decabromobiphenyl (CAS No. 13654-09-6)	IEC 62321-6-2015 test performed by GC-MS	5.0	ND	



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BIS, DGQA & Various Govt. Approved Laboratory
 ISO 9001 : 2015, ISO 14001:2015 & OHSAS 18001:2007 Certified Laboratory

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 MSF 5.10.01



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TEST REPORT

Report No.: 2401020185 Page 3 of 4
 Date: 10-01-2024

TEST PARAMETER	TEST METHOD	MDL (mg/kg)	RESULTS (mg/kg)	LIMIT (mg/kg)
Sum of PBDEs (Mono to Deca)				Max 1000.0
Monobromodiphenyl ether (CAS No. 101-55-3)	IEC 62321-6-2015 test performed by GC-MS	5.0	ND	
Dibromodiphenyl ether (CAS No. 205047-7)	IEC 62321-6-2015 test performed by GC-MS	5.0	ND	
Tribromodiphenyl ether (CAS No. 49690-94-0)	IEC 62321-6-2015 test performed by GC-MS	5.0	ND	
Tetrabromodiphenyl ether (CAS No. 40088-47-9)	IEC 62321-6-2015 test performed by GC-MS	5.0	ND	
Pentabromodiphenyl ether (CAS No. 32534-81-9)	IEC 62321-6-2015 test performed by GC-MS	5.0	ND	
Hexabromodiphenyl ether (CAS No. 36483-60-0)	IEC 62321-6-2015 test performed by GC-MS	5.0	ND	
Heptabromodiphenyl ether (CAS No. 68928-80-3)	IEC 62321-6-2015 test performed by GC-MS	5.0	ND	
Octabromodiphenyl ether (CAS No. 32536-52-0)	IEC 62321-6-2015 test performed by GC-MS	5.0	ND	
Nonabromodiphenyl ether (CAS No. 63936-56-1)	IEC 62321-6-2015 test performed by GC-MS	5.0	ND	
Decabromodiphenyl ether (CAS No. 1163-19-5)	IEC 62321-6-2015 test performed by GC-MS	5.0	ND	



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TEST REPORT

Report No.: 2401020185 Page 4 of 4
 Date: 10-01-2024

TEST PARAMETER	TEST METHOD	MDL (mg/kg)	RESULTS (mg/kg)	LIMIT (mg/kg)
Phthalates				
Di-ethylhexylphthalate (DEHP) (CAS No. 117-81-7)	IEC 62321-8-2017 test performed by GC-MS	30.0	ND	Max 1000.0
Benzylbutylphthalate (BBP) (CAS No. 85-68-7)	IEC 62321-8-2017 test performed by GC-MS	30.0	ND	Max 1000.0
Dibutylphthalate (DBP) (CAS No. 84-74-2)	IEC 62321-8-2017 test performed by GC-MS	30.0	ND	Max 1000.0
Di-isobutylphthalate (DIBP) (CAS No. 84-69-5)	IEC 62321-8-2017 test performed by GC-MS	30.0	ND	Max 1000.0

Note:
 1. The maximum permissible limits are quoted from the European Parliament and Council Directive 2005/84/EC(amending Directive 2015/063 amending annex II to Directive 2011/65/EU).
 2. MDL = Method detection limits
 3. N.D. = Not detected at the detection limits
 4. mg/kg = ppm (parts per million); 0.1wt% = 1000ppm
 5. Lead content more than 85% in its alloys (Tin-Lead solder alloys) are exempted as per directive 2002/95/EC, Annexure article-7.

-----End of Report-----



AKumar
Naresh Kumar
 ENGINEER
 Authorised Signatory



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SHRIRAM INSTITUTE FOR INDUSTRIAL RESEARCH
(A unit of Shriram Scientific and Industrial Research Foundation)
19, University Road, Delhi - 110007 (India)
An ISO - 9001, 14001 & 45001 Certified Institute

Website: www.shriraminstitute.org
E-mail id: customercare@shriraminstitute.org
gad@shriraminstitute.org

TEST REPORT NO : C1/0000346096

Issued To: Client Code: (DLJ00101644)
BILARAT POLYZONE PRIVATE LTD
PLOT NO 722, FIRST FLOOR
INDUSTRIAL PARK,
BLK-E, DSIDC, NARELA,
NORTH WEST DELHI
DELHI
DELHI-110049
Kind Attn: MR. VIKRAM SINGH

Date: 28-12-2023
Job No: 2312-1-141-921
Booking No: RG2241/7241
Booking Date: 12-12-2023
Customer Ref No: EMARL
Customer Ref Dt: 16-11-2023

Job No- 2312-1-141-921
ONE SAMPLE (QUANTITY- 5*1M EACH APPROX) DESCRIBED AS UPVC PROFILE, WAS RECEIVED.
"THE SAMPLING WAS NOT CARRIED OUT BY SHRIRAM INSTITUTE FOR INDUSTRIAL RESEARCH. THE SAMPLE DESCRIPTION PROVIDED IN THE TEST CERTIFICATE ARE BASED ON DECLARATION BY THE SPONSOR."

S.NO	Test	Result	Protocol Adopted
1	Melting / Softening Temperature, °C	304	ASTM D 3418-15
2	Visual Appearance	Satisfactory (No Crack and defects was observed)	Visual

Date of Receipt: 12.12.2023
Date of Start: 12.12.2023
Date of Completion: 27.12.2023

End of report

GC-01(Rev-05) 1/1

Authorised Signatory: [Signature]
EMPLOYEE CODE: [Code]

Note: The results relate only to the items tested / calibrated above.
Number of copies of this report should be submitted by reference to the original report.

Phone: 91-11-35200445, 35200499 Fax: 91-11-35200455
See overleaf for terms & conditions

SHRIRAM INSTITUTE FOR INDUSTRIAL RESEARCH
(A unit of Shriram Scientific and Industrial Research Foundation)
19, University Road, Delhi - 110007 (India)
An ISO - 9001, 14001 & 45001 Certified Institute

Website: www.shriraminstitute.org
E-mail id: customercare@shriraminstitute.org
gad@shriraminstitute.org

TEST REPORT NO : C1/0000346095

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PLOT NO 722, FIRST FLOOR
INDUSTRIAL PARK,
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S.NO	Test	Result	Protocol Adopted
1	Fire Spread Test (Flammability),mm/min	The flame front does not reach 25mm reference mark	ASTM D 635-18
2	Tensile Strength, MPa	47	ASTM D 638-14
3	Elongation at Break, %	149	ASTM D 638-14
4	Density,g/cc	1.51	ASTM D 792-20
5	Irod Impact Strength, J/m	1415	ASTM D 256-18
6	Limiting Oxygen Index, %	44	ASTM D 2863-19
7	Thermal Conductivity, W/m.k	0.2174	ISO 22007-2:2015
8	Water Absorption, % by mass	0.02	ASTM D 570-18
9	Tensile Modulus (Elasticity), MPa	934	ASTM D 638-14
10	Heat Reversion, % (at 150 °C for 60 mins)	0.7	IS 4985:2000
11	Hardness, Shore D	80	ASTM D 2240-20
12	Dimensions Tolerance,mm		SOP/PR/02
	a) Length	1157	
	b) Width	60	

Date of Receipt: 12.12.2023
Date of Start: 12.12.2023
Date of Completion: 27.12.2023

End of report

GC-01(Rev-05) 1/1

Authorised Signatory: [Signature]
EMPLOYEE CODE: [Code]

Note: The results relate only to the items tested / calibrated above.
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ATMY ANALYTICAL LABS PVT.LTD.
330, DLF Industrial Area, Phase-1, Faridabad (Haryana) INDIA
Phone: +91-129-4019544
info@atmylabs.com, www.atmylabs.com

• Testing
• Research
• Innovation

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• Testing
• Research
• Innovation

TEST REPORT Page 2 of 3
Report No.: 2401020184 Date: 10-01-2024

I. Mechanical
1. **RESISTANCE TO IMPACT FALLING MASS** Test performed on : 02-01-2024 to 10-01-2024
Test Method: BS EN 12608

Test Parameter	Unit	Result	Test Method
Resistance to impact by falling mass (at 1500mm height, weight 1kg and temp. -10°C)	--	No cracks observed	BS EN 12608

Barcode: [Barcode]

Authorisation: To Check authenticity of Test report (S). Scan QR code to get original data

TEST REPORT Page 3 of 3
Report No.: 2401020184 Date: 10-01-2024

I. Mechanical
1. **WEATHERABILITY RESISTANCE TEST** Test performed on : 02-01-2024 to 10-01-2024
Test Method: EN 513, DIN EN 12608-1

WEATHERABILITY RESISTANCE TEST

Test Condition:

Duration	100 hrs.
Light source	Xenon arc
Filter	Terrestrial daylight simulation
Rising Wavelength	300-400 nm
Irradiance	60 ±2 W/m ²
Water Spray Cycle	6 min water spray, 114 min dry cycle
Black Standard Temperature	63 ±3 °C
White Standard Temperature	45-50 °C
Relative Humidity	55 ±5 %

Observation :- Visual no colour discoloration, no shape deformation, no cracking and no abnormality observed.

End of Report

Authorised Signatory: [Signature]
Rahul
ASSISTANT MANAGER- TESTING

Terms & Conditions: **BIS, DGQA & Various Govt. Approved Laboratory**
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MSF 5.10.01

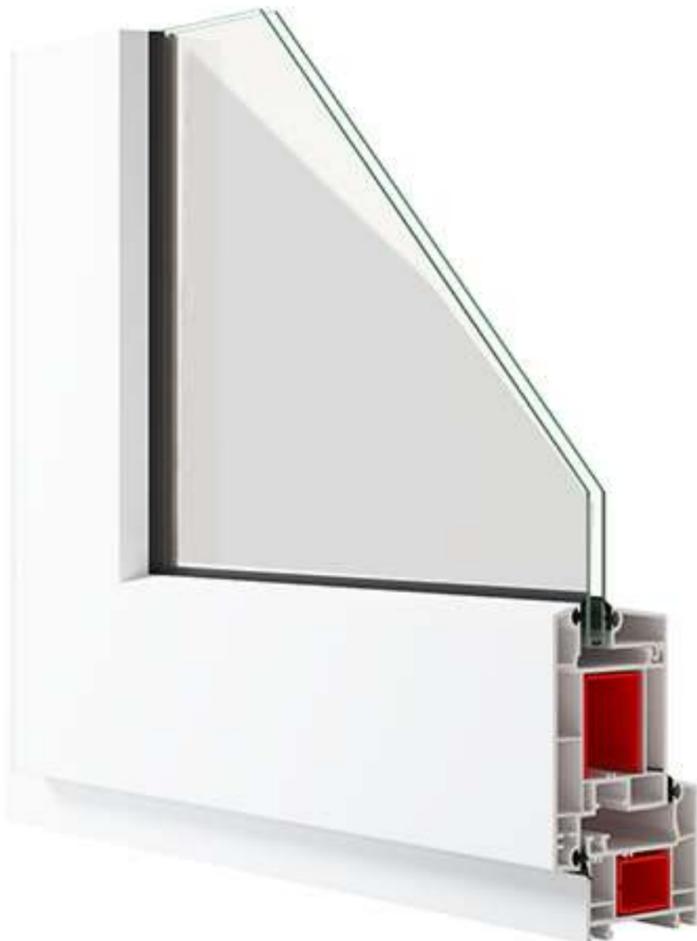
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PREMIUM QUALITY PROFILES AND REINFORCEMENTS



01

High quality profile composition optimised for drastic indian weather conditions with upto 7PHR titanium.

02

High quality galvanised steel reinforcements upto 1.5mm thickness, ensuring high wind load bearing capacity as well as high screw holding capacity, ensuring perfect hardware fitment and longevity in functionality

Our Comprehensive Range of Systems

uPVC

60mm Sliding



Glass Range	5-24 mm
Max Sash Height	2800 mm
Max Sash Width	1500 mm

50mm Sliding



Glass Range	5-13.5 mm
Max Sash Height	2100 mm
Max Sash Width	1000 mm

60mm Casement



Glass Range	5-36 mm
Max Sash Height	2800 mm
Max Sash Width	1250 mm

40mm Casement

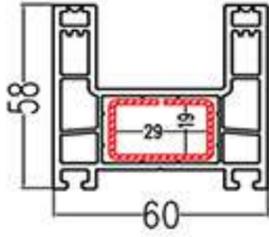


Glass Range	5-13.5 mm
Max Sash Height	1500 mm
Max Sash Width	750 mm

uPVC Profile Chart

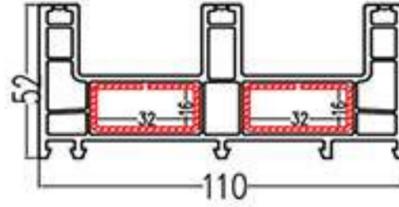


60 Sliding Series



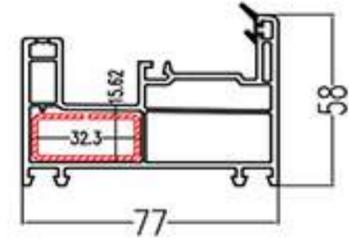
60 2 Track Frame

Code	(Kg/Meter)	Length	Pack Size
EM5002	1.02	5.8M	4



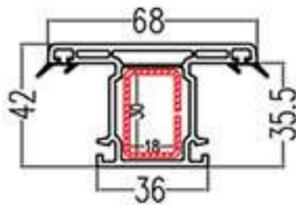
110 3 Track Frame

Code	(Kg/Meter)	Length	Pack Size
EM2001	1.67	5.8M	4



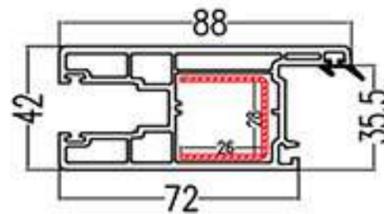
77 Monorail Frame

Code	(Kg/Meter)	Length	Pack Size
EM2014	1.18	5.8M	4



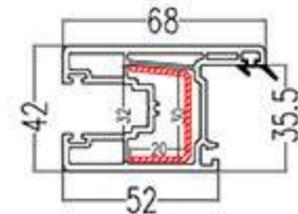
60 Door Sash Mullion

Code	(Kg/Meter)	Length	Pack Size
EM2012	0.82	5.8M	10



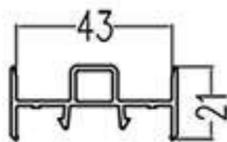
60 Sliding Door Sash

Code	(Kg/Meter)	Length	Pack Size
EM2003	1.31	5.8M	4



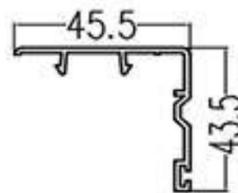
60 Sliding Window Sash (42)

Code	(Kg/Meter)	Length	Pack Size
EM2006	1.05	5.8M	8



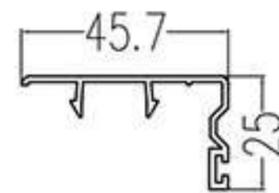
60 Door Mating Profile

Code	(Kg/Meter)	Length	Pack Size
EM2009	0.275	5.8M	20



60 Door Sash Interlock

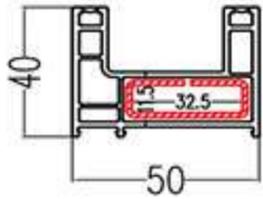
Code	(Kg/Meter)	Length	Pack Size
EM2013	0.26	5.8M	20



60 Window Sash Interlock (42)

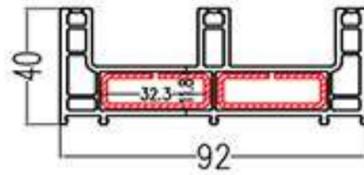
Code	(Kg/Meter)	Length	Pack Size
EM2005	0.21	5.8M	20

50 Sliding Series



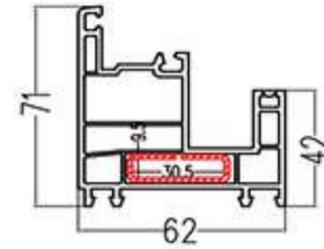
50 2 Track Frame

Code	(Kg/Meter)	Length	Pack Size
EM6002	0.65	5.8M	6



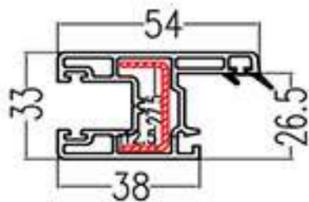
92 3 Track Frame

Code	(Kg/Meter)	Length	Pack Size
EM6001	1.18	5.8M	4



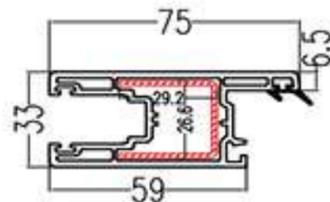
62 Monorail Frame

Code	(Kg/Meter)	Length	Pack Size
EM6007	1.00	5.8M	6



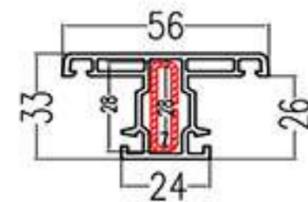
50 Sliding Window Sash

Code	(Kg/Meter)	Length	Pack Size
EM6003	0.62	5.8M	10



50 Sliding Door Sash

Code	(Kg/Meter)	Length	Pack Size
EM6005	0.95	5.8M	6



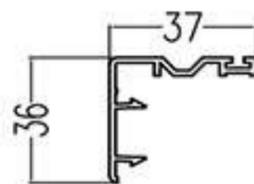
50 Sash Mullion

Code	(Kg/Meter)	Length	Pack Size
EM6008	0.52	5.8M	10



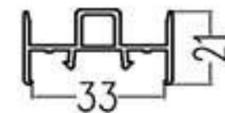
50 Window Sash Interlock

Code	(Kg/Meter)	Length	Pack Size
EM6004	0.17	5.8M	20



50 Door Sash Interlock

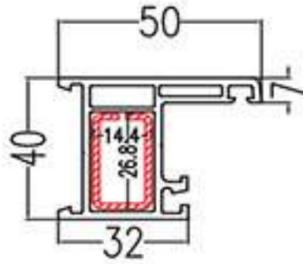
Code	(Kg/Meter)	Length	Pack Size
EM6006	0.25	5.8M	20



50 Mating

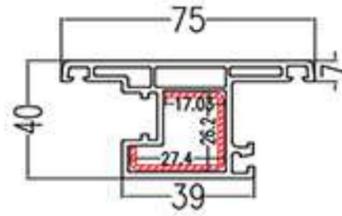
Code	(Kg/Meter)	Length	Pack Size
EM6009	0.22	5.8M	20

60 & 40 CASEMENT SERIES



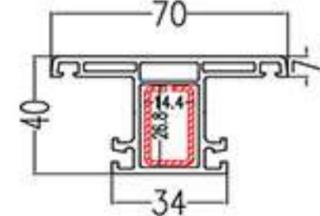
40 Casement Frame

Code	(Kg/Meter)	Length	Pack Size
EM7001	0.62	5.8M	8



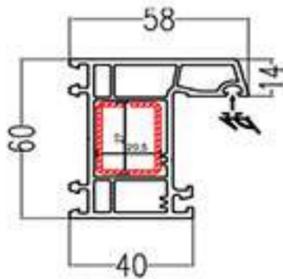
40 Outward Window Sash

Code	(Kg/Meter)	Length	Pack Size
EM7002	0.86	5.8M	6



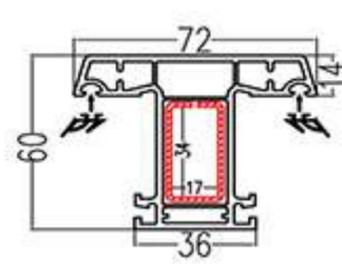
40 T Mullion

Code	(Kg/Meter)	Length	Pack Size
EM7003	0.80	5.8M	6



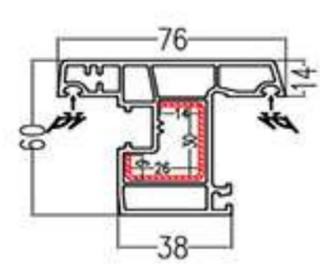
60 Casement Frame

Code	(Kg/Meter)	Length	Pack Size
EM4001	1.02	5.8M	6



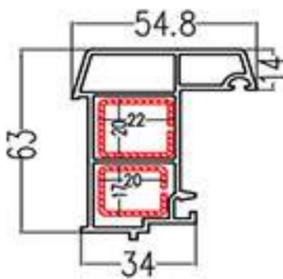
60 T Mullion

Code	(Kg/Meter)	Length	Pack Size
EM4002	1.11	5.8M	6



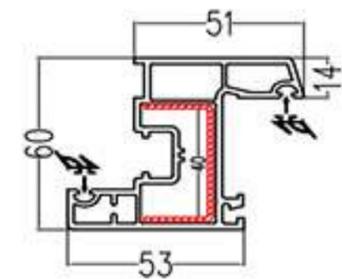
60 Outward Window Sash

Code	(Kg/Meter)	Length	Pack Size
EM4003	1.14	5.8M	6



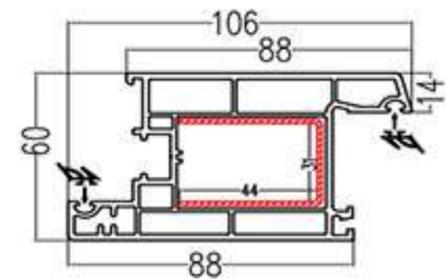
60 French Mullion

Code	(Kg/Meter)	Length	Pack Size
EM1004	0.70	5.8M	6



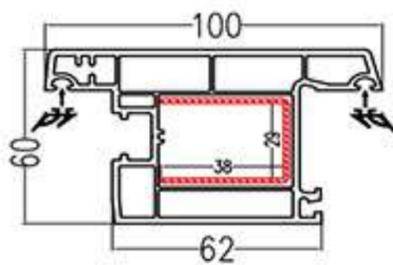
60 Inward Window Sash

Code	(Kg/Meter)	Length	Pack Size
EM4006	1.14	5.8M	6



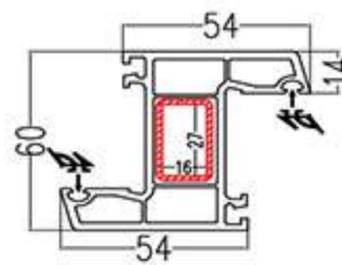
60 Inward Door Sash

Code	(Kg/Meter)	Length	Pack Size
EM4007	1.57	5.8M	4



60 Outward Door Sash

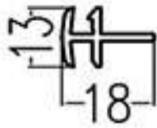
Code	(Kg/Meter)	Length	Pack Size
EM4008	1.46	5.8M	4



60 Z Mullion

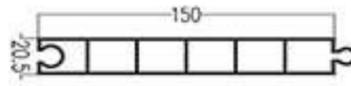
Code	(Kg/Meter)	Length	Pack Size
EM1013	1.25	5.8M	6

Auxiliary Profiles



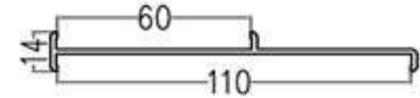
Edge Coupler

Code	(Kg/Meter)	Length	Pack Size
EM3005	0.1	5.8M	50



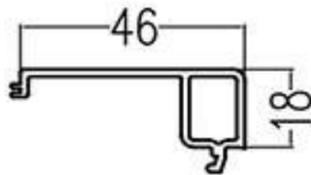
Door Panel

Code	(Kg/Meter)	Length	Pack Size
EM3009	0.7	5.8M	8



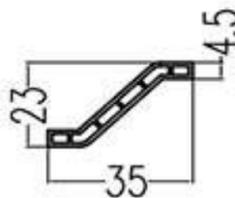
60 / 110 Coupler

Code	(Kg/Meter)	Length	Pack Size
EM3015	0.37	5.8M	20



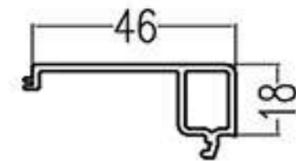
Louver Bead Left/Right

Code	(Kg/Meter)	Length	Pack Size
EM3016	0.26	5.8M	18



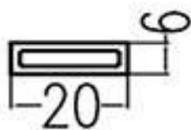
Louver

Code	(Kg/Meter)	Length	Pack Size
EM3017	0.16	5.8M	30



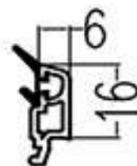
Louver Bead w/o Hole

Code	(Kg/Meter)	Length	Pack Size
EM3018	0.26	5.8M	18



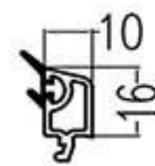
Georgian Bar

Code	(Kg/Meter)	Length	Pack Size
EM3004	0.1	5.8M	50



6 MM Glazing Bead

Code	(Kg/Meter)	Length	Pack Size
EM3008	0.15	5.8M	50



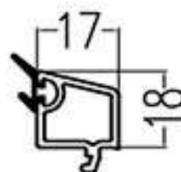
10 MM Glazing Bead

Code	(Kg/Meter)	Length	Pack Size
EM3013	0.12	5.8M	50



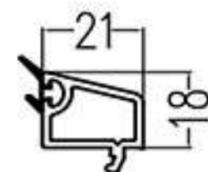
12 MM Glazing Bead

Code	(Kg/Meter)	Length	Pack Size
EM3014	0.13	5.8M	50



17 MM Glazing Bead

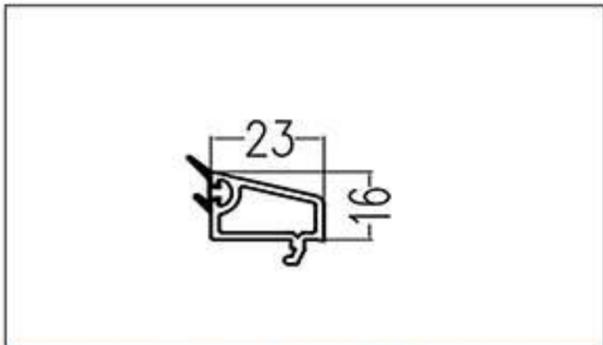
Code	(Kg/Meter)	Length	Pack Size
EM3012	0.205	5.8M	30



21 MM Glazing Bead

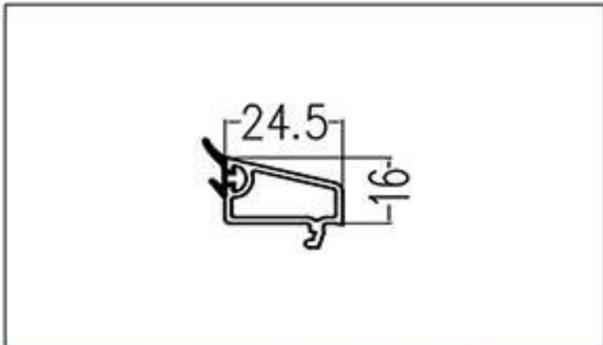
Code	(Kg/Meter)	Length	Pack Size
EM3011	0.22	5.8M	30

Auxiliary Profiles



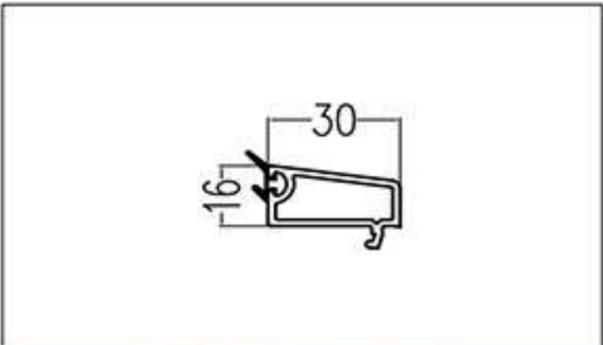
23 MM Glazing Bead

Code	(Kg/Meter)	Length	Pack Size
EM3007	0.22	5.8M	25



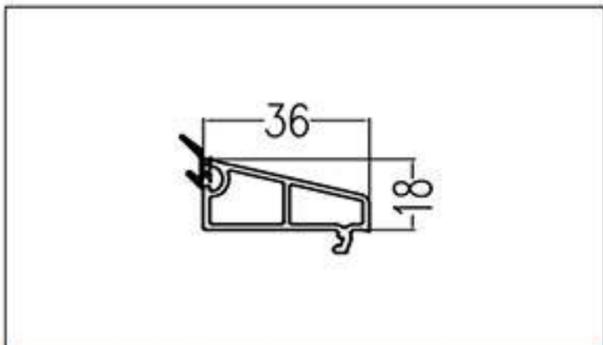
24.5 MM Glazing Bead

Code	(Kg/Meter)	Length	Pack Size
EM3020	0.24	5.8M	25



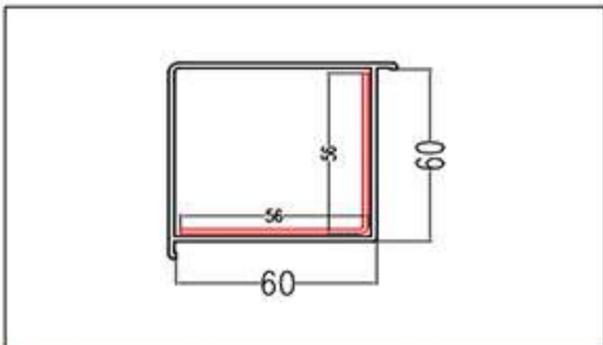
30 MM Glazing Bead

Code	(Kg/Meter)	Length	Pack Size
EM3006	0.22	5.8M	20



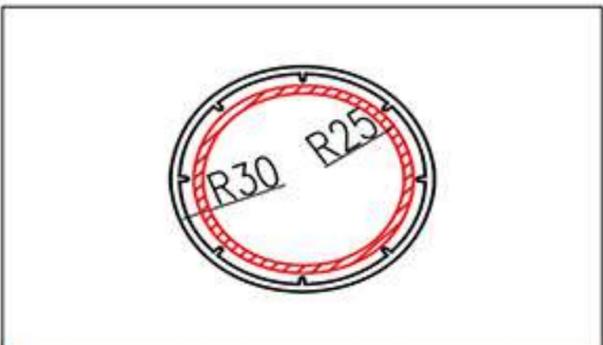
36 MM Glazing Bead

Code	(Kg/Meter)	Length	Pack Size
EM3010	0.28	5.8M	20



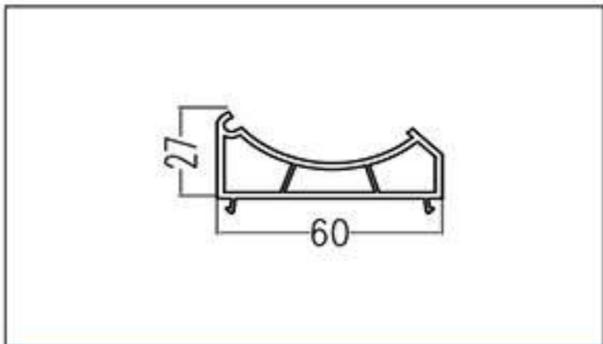
60 Corner Profile

Code	(Kg/Meter)	Length	Pack Size
EM3001	0.69	5.8M	4



60 Bay Tube

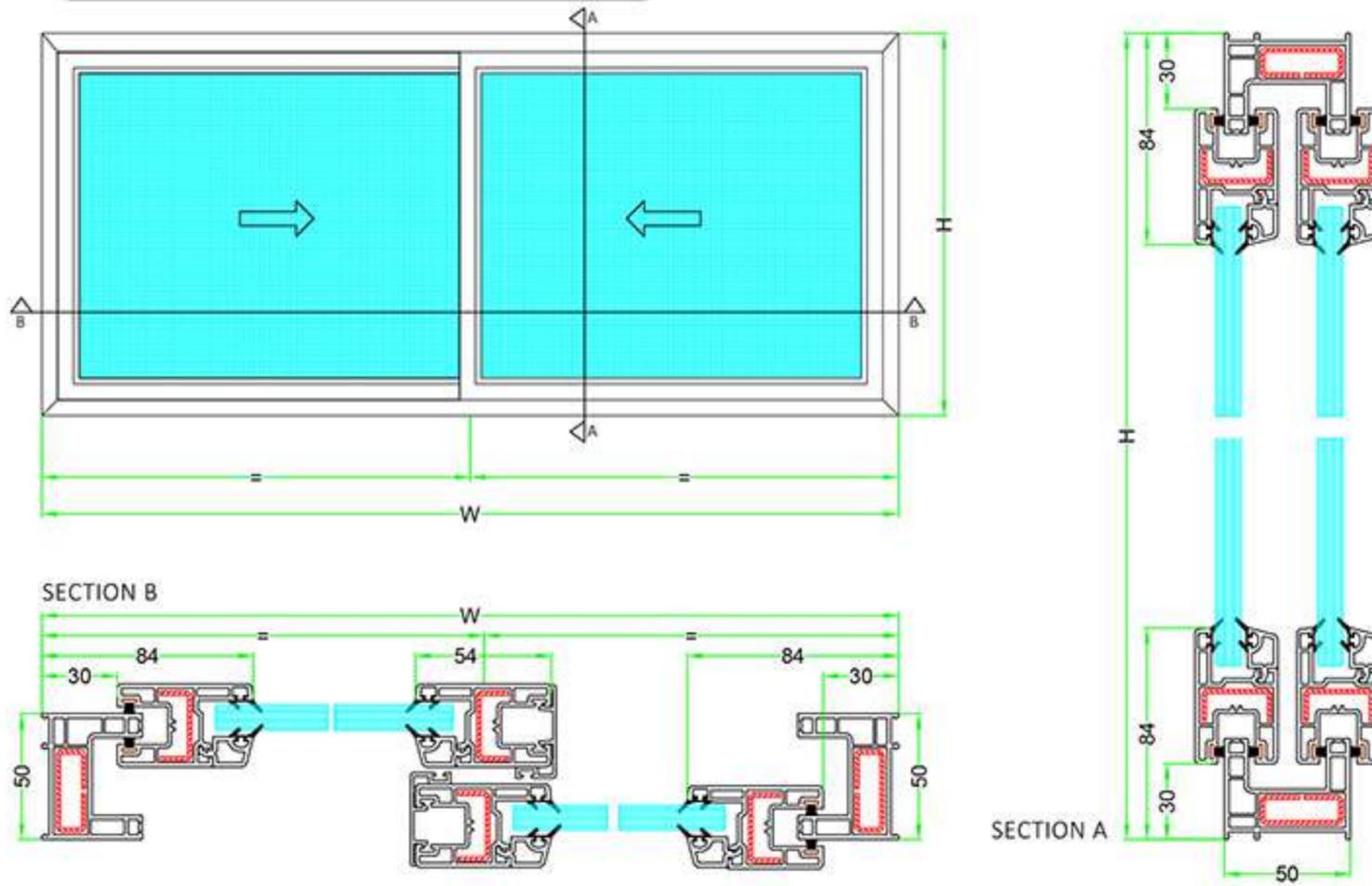
Code	(Kg/Meter)	Length	Pack Size
EM3002	0.52	5.8M	8



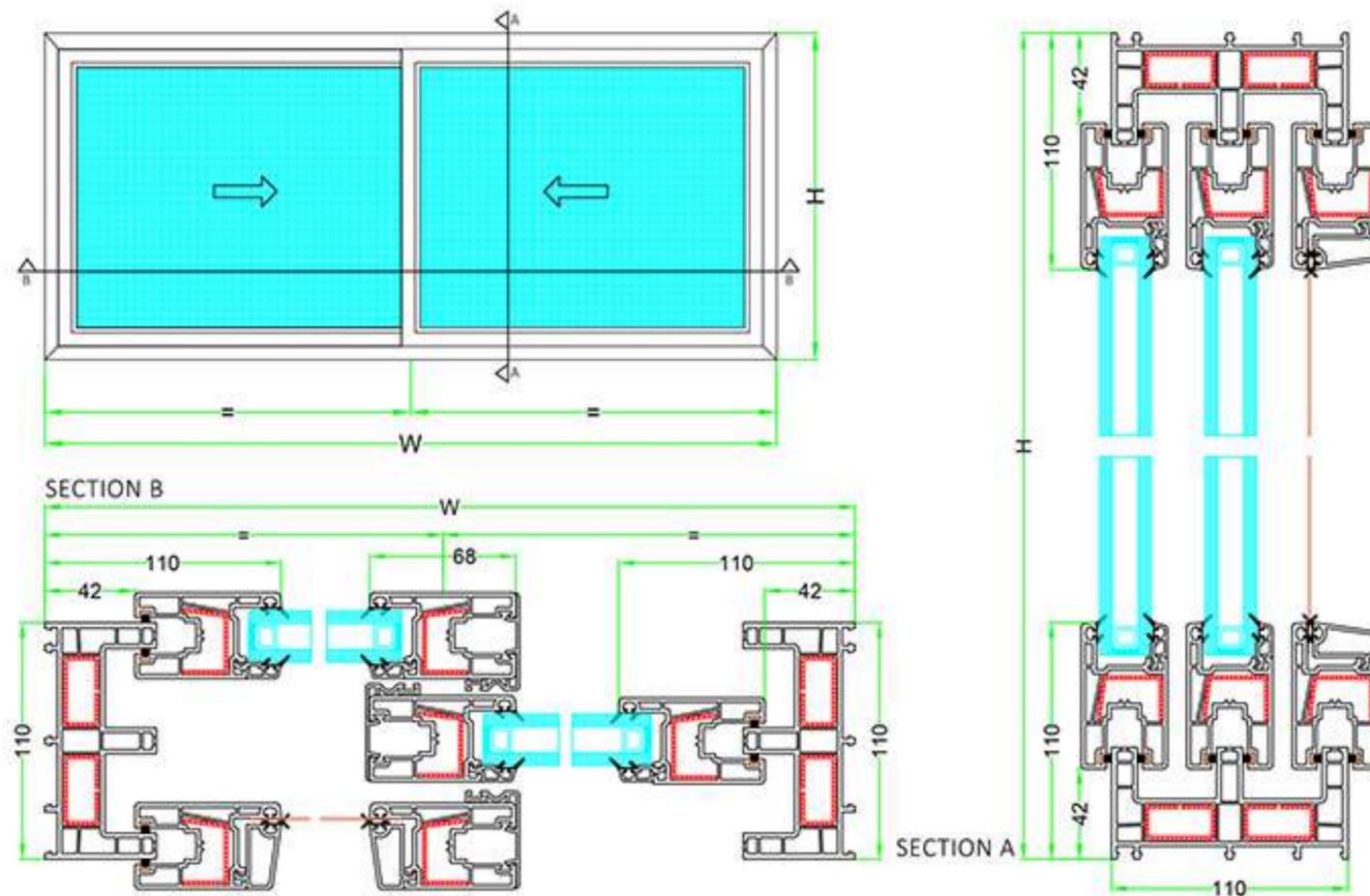
60 Bay Tube Socket

Code	(Kg/Meter)	Length	Pack Size
EM3003	0.5	5.8M	16

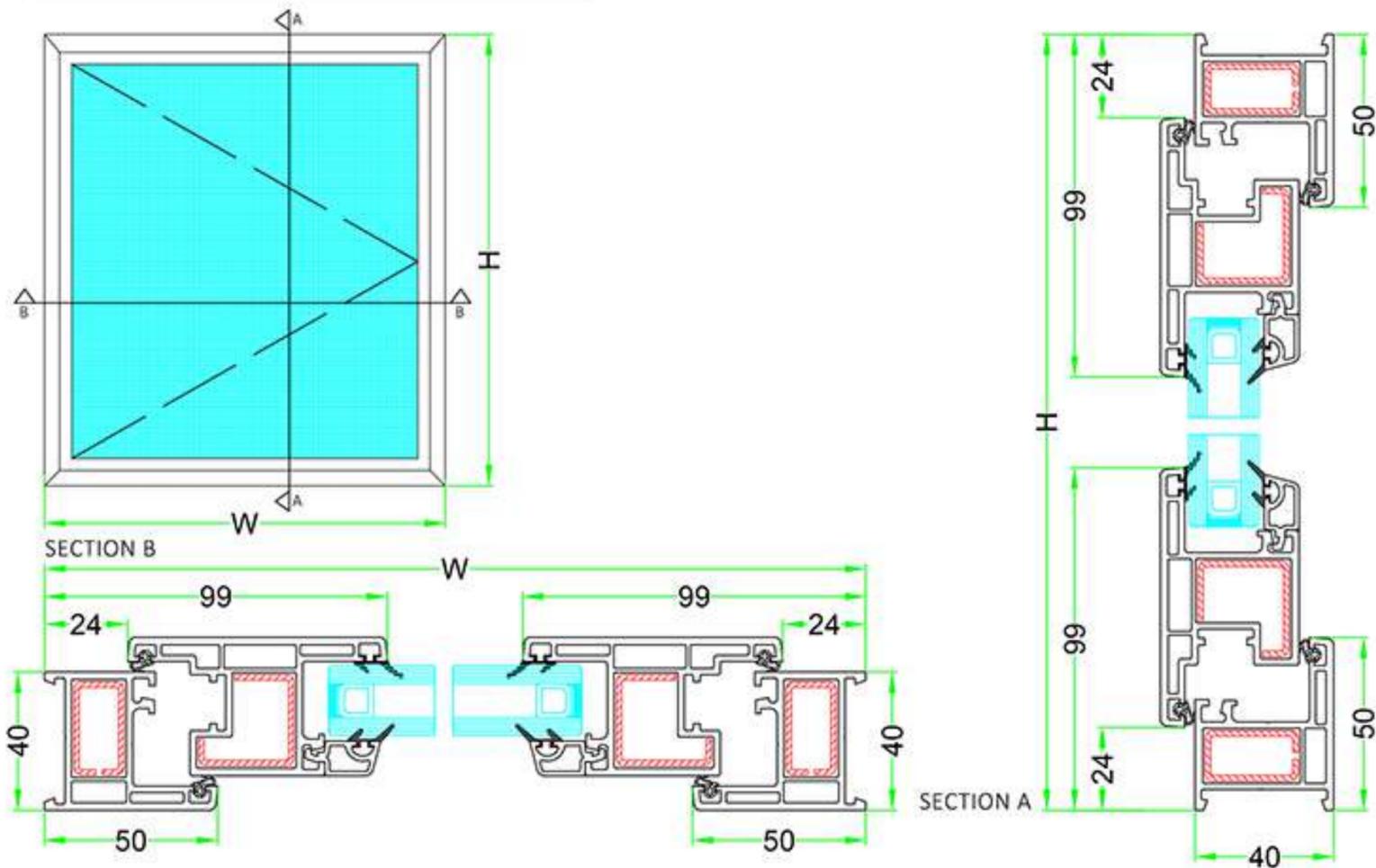
50mm uPVC sliding



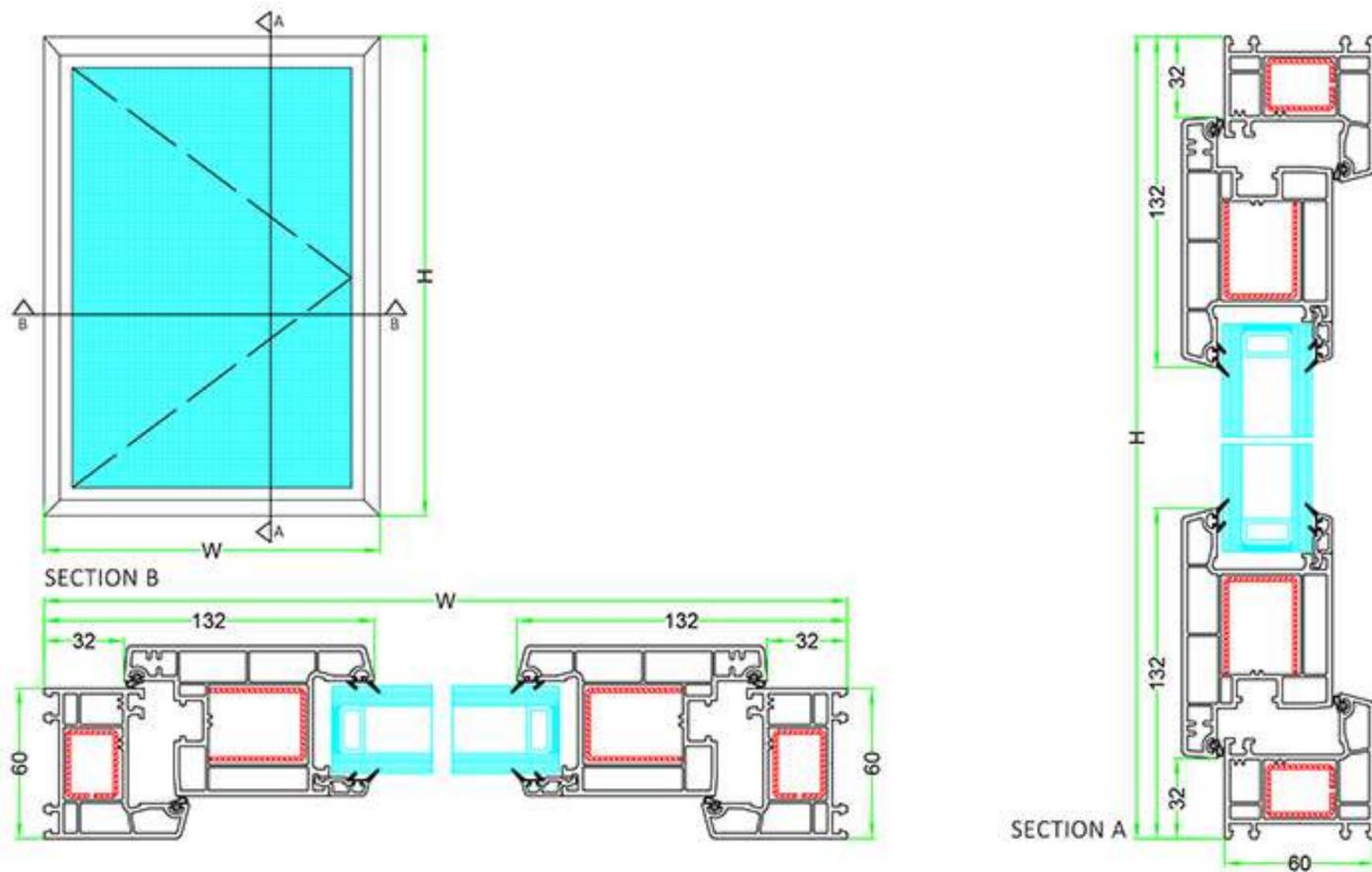
60mm uPVC sliding



40mm uPVC casement



60mm uPVC casement





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